

ADIABATIC COOLING SOLUTION

4HP

OUTDOOR REFRIGERATION UNIT



INSTALLATION MANUAL

OCU-CR400VF8/OCU-CR400VF8SL

CONTENTS

01 GENERAL INFORMATION

1.1	Symbols	3
1.2	Stop Think Act	5
1.3	Staff Training	5
1.4	Electrical Connections	5
1.5	Refrigerants	6
1.6	Rated Specification	6

02 PRE-INSTALLATION

2.1	Name of Each part	7
2.2	Operating Environment	8
2.3	Handling and Transporting Cases	8
2.4	Shipping Damages and Shortages	9
2.5	Rating Plates	9

03 INSTALLATION

3.1-3.20	Frame Assembly	10-18
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WIRING AND CIRCUIT DIAGRAM

3.21	Connect solenoid valve to the unit controller	19-24
3.22	Wiring Diagram	25

04 MAINTENANCE AND INSPECTION

4.1	Commissioning	26
4.2	Care and Cleaning	26
4.3	Daily Checks	26
4.4	Six Monthly Maintenance	27
4.5	Evaporating cooling pad replacement	28

05 SPRINKLING CONTROL AND TEMPERATURE SETTINGS

5.1	Controller Settings	30
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06 DECOMMISSIONING & DISPOSAL

6.1	Decommissioning	31
6.2	Disposal	31

07 TROUBLESHOOTING

7.1	Troubleshooting	32
7.2	Action at the time of failure	32

08 APPENDIX

8.1	Appendix 1 - Risk analysis	33
8.2	Appendix 2 - Warranty	34
8.3	Appendix 3- Disclaimer	34
8.4	Appendix 4 - Liability	34

GENERAL INFORMATION

1.1 SYMBOLS:



NOTE: Not related to personal injury – Indicate[s] situations, which if not avoided, could result in damage to equipment



CAUTION: Indicate(s) hazardous situation which, if not avoided, will result in moderate injury.



CAUTION: Indicate(s) hazardous situation which, if not avoided, will result in moderate or serious injury.



CAUTION: Indicate(s) hazardous situation which, if not avoided, will result in serious injury or death.



USE MANUAL: Be sure to follow the instruction thoroughly whilst doing the installation. If not performed correctly, leakage, electric shock or fire may occur. Always keep manual in safe place.



NO WALK: Do not walk on top or on any parts of the unit. Unit damages or personal injuries may occur.



NO SIT: Do not sit on top or on any parts of the unit. Unit damages or personal injuries may occur.



NO CLIMB: Do not climb on top or on any parts of the unit. This may cause damage to the unit or personal injury.



NO CHEMICALS: Do not use chemical substances to clean the unit. This may cause discoloration or could damage the unit.



NO WET AREA: Do not install unit in a wet place or near water. Risk of Electricity leakage or electrical shock may occur.



NO DIRECT WATER: Do not pour excessive water onto the unit. DO NOT use pressurised hose, eg fire hose. This can result in electric shock.



PPE GEAR : Remember to wear Personal Protective Equipment whilst installing the case.

GENERAL INFORMATION

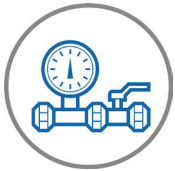
1.1 SYMBOLS:



TURN OFF: Ensure that power source is disconnected when conducting any servicing or inspection. Injuries such as electric shock or burns could occur.



NO FLAMMABLE: Do not expose the case to any flammable objects. This may cause ignition and explosion due to spark.



PRESSURE & VACUUM TEST : Ensure a pressure and Vacuum test is conducted. The leakage of refrigerant may result in poor performance or malfunction of the unit.



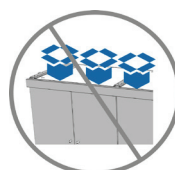
NO GAS: Do not install the unit where flammable gas could be released. If gas leaks out and flows around the unit there can be risk for fire.



EARTHING : Ensure unit earthed when proceeding with electrical components. Electric shock or fire may occur if not correctly processed.



TECHNICIANS ONLY: Installation should only be performed by qualified technicians.



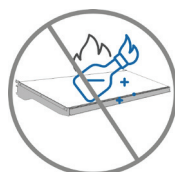
NO OBJECTS ON UNIT: Do not place objects, stack or use the top of the unit as storage. Object may fall and cause injury to personnel and /or damage to the unit.



NO A/C: Do not install case where air blows directly at the unit. This will disrupt the unit airflow and affect performance.



NO WET HANDS: Ensure not to touch switches or any component with wet hands. This may cause electrical shock.



NO FLAMMABLE : Do not keep any volatile or flammable materials inside the unit. It may risk explosion or fire.



NO CONNECTING SOCKETS: Do not use any connecting socket or extension cords. Be sure to use private line or socket as the main power source. Failure to do so could result in electric shock or fire.

GENERAL INFORMATION

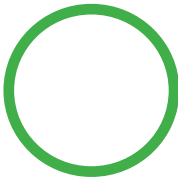
1.2 STOP THINK ACT



STOP: Take the time to think about the installation process. Consider the outcomes of the actions needed to be taken, worst thing that could happen?



THINK: How are you going to do it, is it the safest way? if not, how can you do it better? Do I have the right PPE, tools and equipment.



ACT: Go about it in the safest way possible. Follow this installation manual here and don't rush. STOP if it can't be done safely.



NOTE: These refrigeration units are heavy, use appropriate PPE and tools and manpower levels.

1.3 STAFF TRAINING

This manual is to be used to understand and safely execute the installation & maintenance of the appliance. It is the installer & user's responsibility to carry out the instructions illustrated within the manual correctly. The installer & user is responsible for setting out the training and requirements needed for their maintenance technician staff to be educated to use the unit correctly. The unit should always be kept in good working order to ensure installer and user safety.

Injury to personnel and damage to the unit and its components may occur if instructions in the manual are not correctly followed. If information would like to be added to this manual, or if suggestions would like to be made, contact Hussmann directly at any time.

1.4 ELECTRICAL CONNECTION

Check that the power supply voltage matches that displayed on the rating plate of the refrigeration unit, and that the power is adequate. Voltage provided should be $\pm 10\%$ of rating plate. Electrical should be hard wired by an authorised electrician to comply with all local electrical regulations. Failure to do so could result in electric shock or fire.

Always use a dedicated circuit and install a ground fault protector.

Incorrect electrical work may lead to current leak and fire or electrical shock.

- Wiring work should conform to the installation instructions.

Electrical wiring should use the specified cable and to be properly secured.

When the specified cable is not used, or connection or securing is incomplete, electrical resistance becomes larger and may cause abnormal heating or fire.

- Use the specified cable and properly secure it on an appropriate location.

Grounding Work

Lack of grounding work may lead to electrical shock caused by current leak.

- Securely carry out grounding work by qualified technicians.

Securely place the cover on the solenoid valve.

Incomplete attachment may lead to penetration of water, thereby causing current leak and fire/electrical shock.

- Confirm that solenoid valve cover is securely installed



GENERAL INFORMATION

1.5 REFRIGERANTS



Installation & Maintenance must be performed by qualified technical personnel with appropriate training and authorisation to work with flammable refrigerants.

CO2:

The refrigerant CO2 is a high pressure gas that is compatible with the environment, but is not flammable. Pay close attention during transport, installation and dismantling not to damage the refrigerant pipelines.



CAUTION: Gas is under high pressure.

EVENT OF DAMAGE:

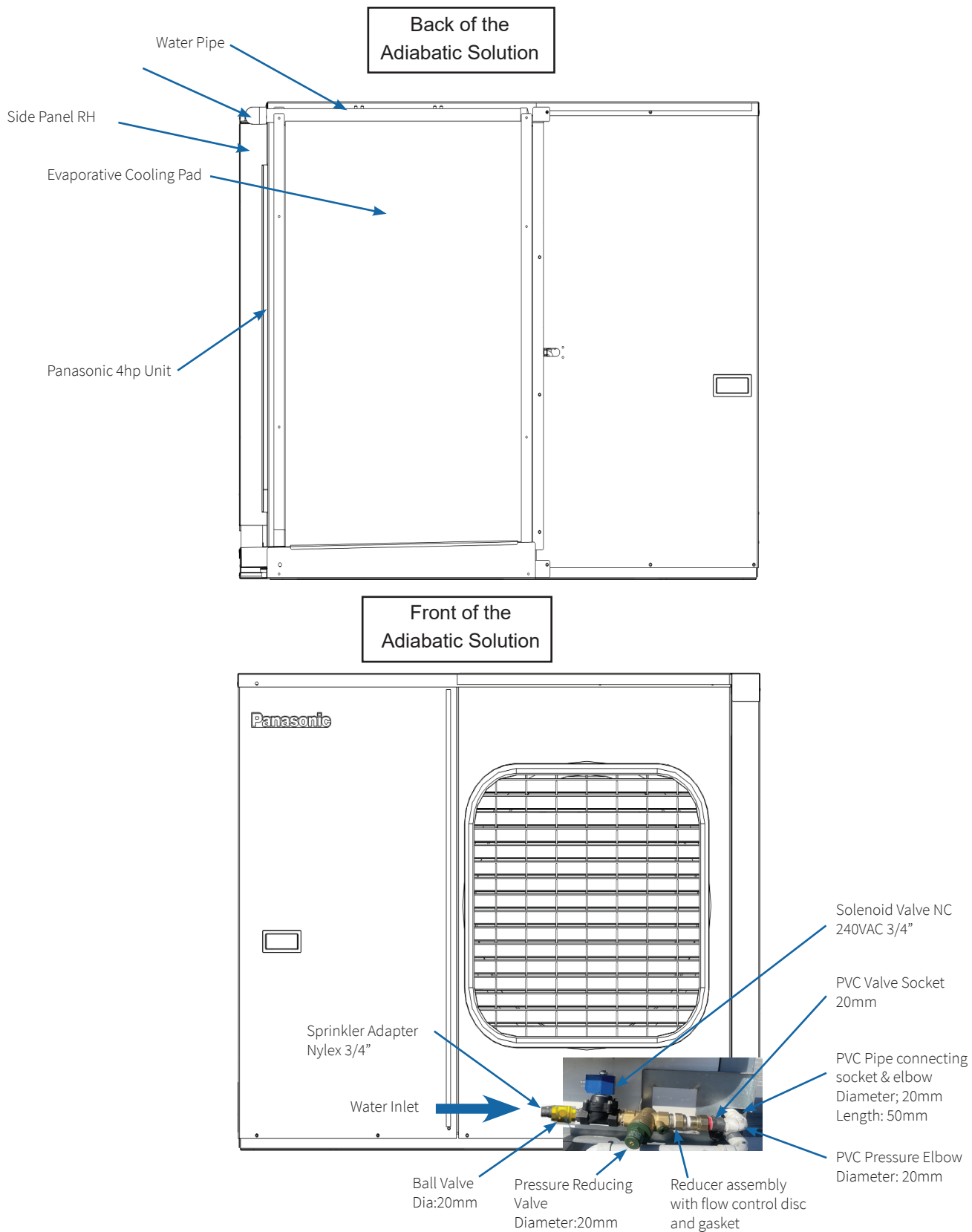
Keep surrounding flames or sources of ignition away from the appliance. Properly ventilate the premises and use a breathing apparatus. Turn the unit off and notify the customer service department. Fire and heat may cause gas receptacles to rupture. Use water spray/ not jet or fog to extinguish.

1.6 RATED SPECIFICATION

Item	Rating	Unit
Power Source	~50 Hz 380 / 400 / 415	V
Current	6.48 / 6.14 / 5.93	A
Phase	3 Phase	-
Operation Intake Air Temp	On=32° C, OFF=28° C	Degree Celcius
Water Consumption	3L / Min	L/Min
Protection class	IP65 with connector	

PRE INSTALLATION

2.1 Name of Each Part



PRE INSTALLATION

2.2 OPERATING ENVIRONMENT

To avoid condensation build-up, unit should be positioned to allow air to freely circulate around the underside and rear of the unit (refer page 7). 4HP Refrigeration unit must be level.

Place the refrigeration unit on a firm foundation to avoid an increase of noise and vibration case.

2.3 HANDLING AND TRANSPORTING CASES

4HP Refrigeration unit dimensions and weight can be found on the rating plate.

Always ensure that the moving device is of a suitable type, and has sufficient lifting capacity for the case weight and dimension. Always lift unit from the underside.

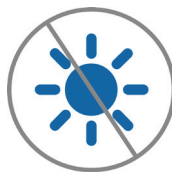


NOTE: These units are heavy, use appropriate PPE and tools and manpower levels.

It is the responsibility of the transport company to insure adequate loading strategies are implemented to insure the safe transportation of the unit. The 4HP refrigeration unit need to be secured correctly during road transport to insure damage free delivery.

Disregarding the necessary implementation of correct protection Warehouse Managers may refuse loading. Transportation requirements are to ensure unit integrity and prevent unnecessary damage and avoid delays in the unit installation schedule.

Before storing the unit, ensure packaging is unbroken and does not display defect that may compromise preservation of the unit.



Avoid UV rays:

Permanent deformation of plastic materials or damage of unit parts. **DO NOT** store the unit in uncovered areas exposed to atmospheric agents and to direct sunlight.

2.4 SHIPPING DAMAGES AND SHORTAGES

Packaging needs to be disposed of responsibly (refer to page 27). by the installer and/or user.



Where possible please recycle as many items as possible.

After removing packaging, inspect the unit for any shipping damage. Immediately report any shipping damage to the carrier and inform Hussmann Customer Service of any short supplies.

Where possible all packaging and shipping braces should be removed before unit are put into there approx final position.

- Apparent loss or damage. If there is an obvious loss or damage it must be noted on the freight documentation receipt supplied by the Transport Company and notification to Hussmann or representative within seven (7) days of delivery.
- Concealed loss or damage after removing all packing etc confirm with the parts list, attached to the unit for any short supplied and or damaged parts etc. If required notify Hussmann or representative within seven (7) days of delivery.

PRE INSTALLATION

2.4 SHIPPING DAMAGES AND SHORTAGES



NOTE: Refer to product MSDS for all hazardous substances used during installation in relation to their application, PPE, first aid, disposal and emergency management. Refer page 29 (Risk Analysis) For MSDS sheet contact your Hussmann



CAUTION: Care must be taken to avoid damage to solenoid valve box and electrical cable mounted under or at the left hand side of the unit

INSPECT UNDERSIDE BEFORE LIFTING WITH FORKLIFT.



CAUTION: When moving the unit confirm that the equipment used is approved for such works.



Refer to your companies' safe working procedure (SWP) when handling unit such as forklifts etc.

2.5 RATING PLATE:

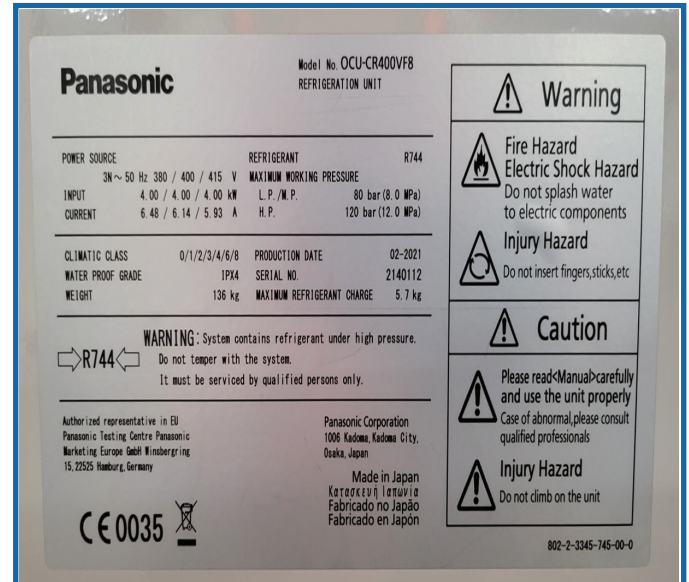
Each unit has a unique rating plate which include the model number.

The rating plate for the 4HP Refrigeration unit is located at the bottom right hand corner.

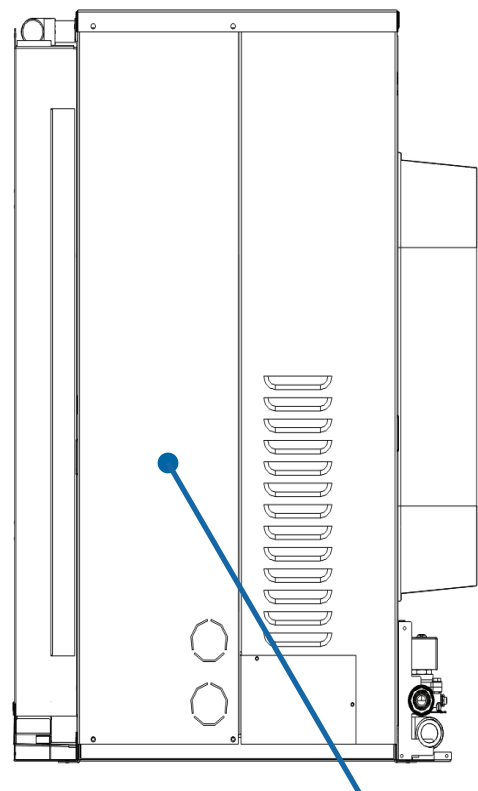


NOTE: Refer to rating plate to identify the exact model, Serial number, weight, Refrigerant, Voltage and Amperage etc.

RATING PLATE:



LOCATIONS:

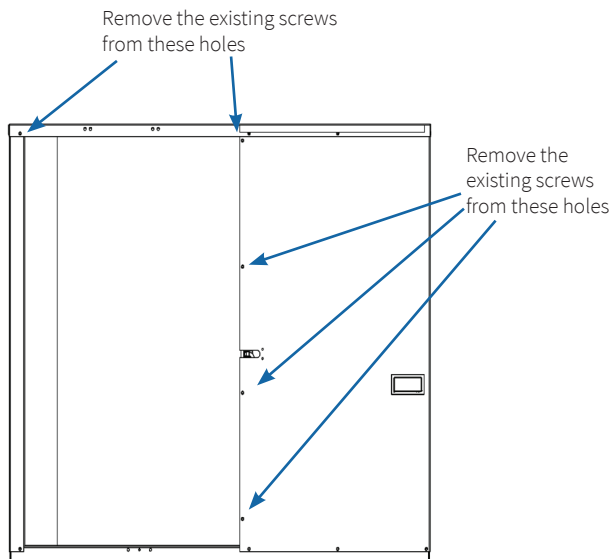


Rating Plate

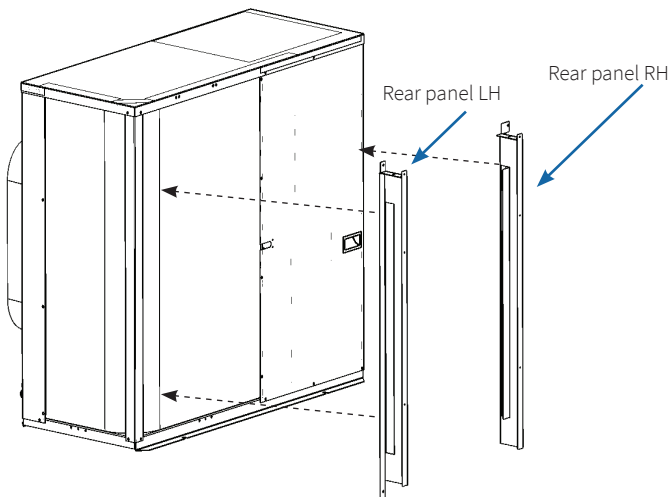
INSTALLATION

3.1 FRAME ASSEMBLY

Remove four existing screws from the top and right panels of the unit. Keep the screws for the step 14.

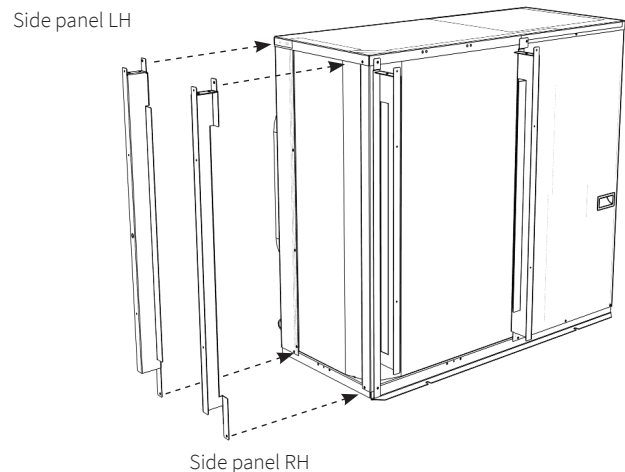


3.2 Mount both the rear panels. Use the existing holes and screws on the unit to fix the panel and avoid drilling.

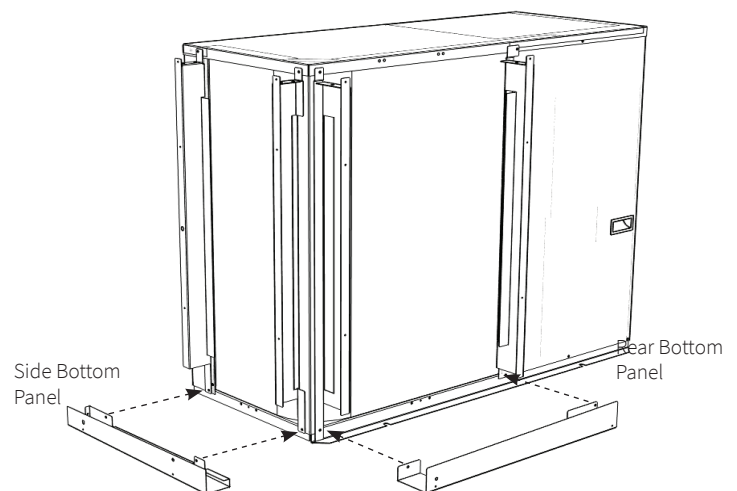


NOTE: Information in this manual is to be followed in conjunction with specifications, work practices and regulations of the customer, installing company and relevant industry.

3.3 Next, assemble both the side panels using the existing screws. Only screw the Top section at this point.

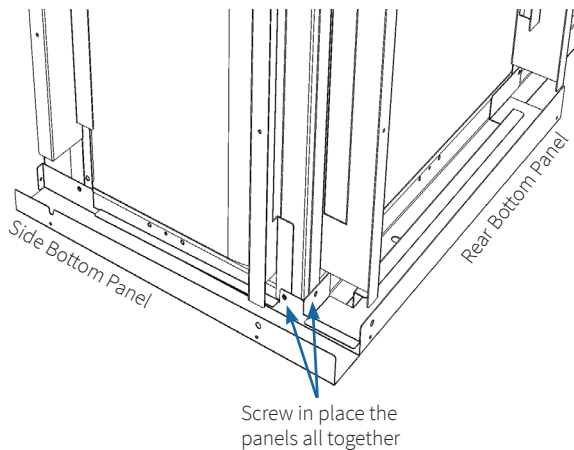


3.4 Next, assemble the Bottom panels using the existing holes and screws. Screw in together the other panels into each hole respectively.

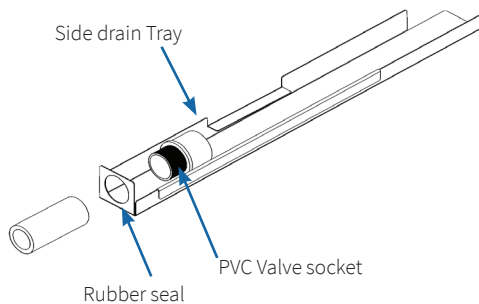


INSTALLATION

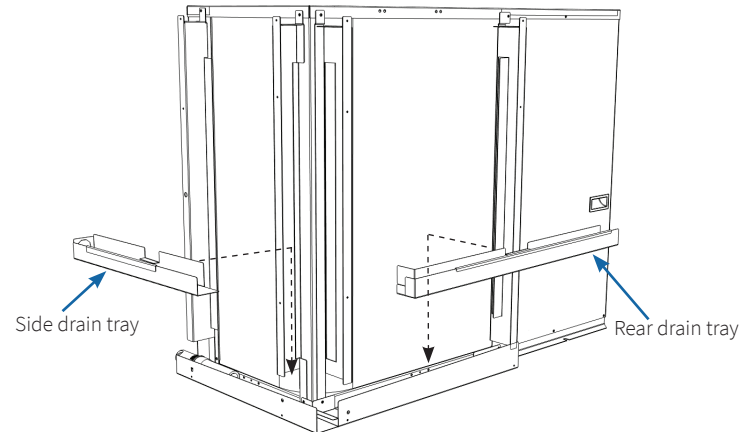
- 3.5** The end assembly after the drain panels should look like below.



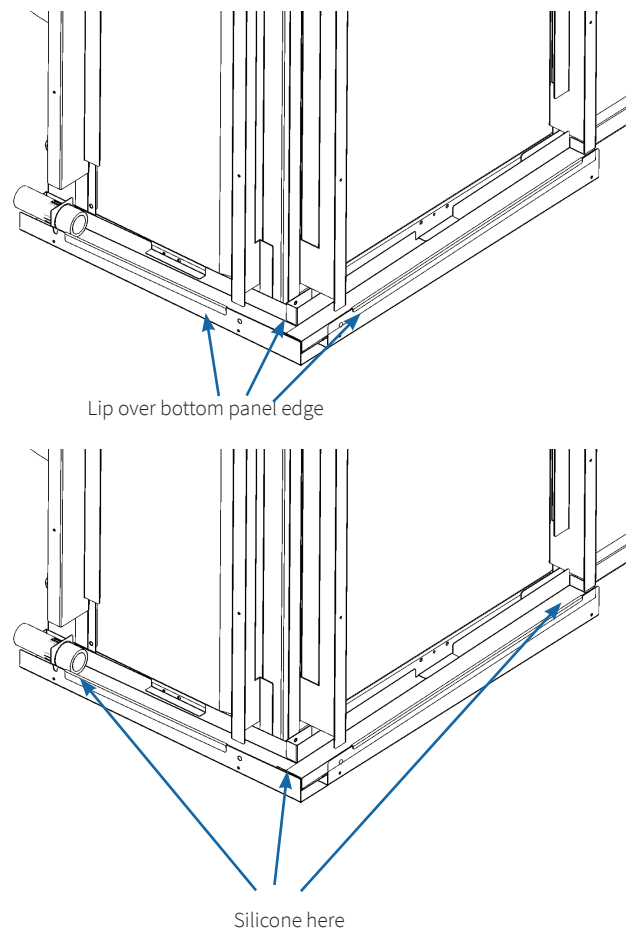
- 3.6** Fix the drain brackets using the PVC valve socket, faucet socket and rubber seal. , the drain bracket corners are sealed and the PVC socket is tightened to avoid leakage. Use thread seal tape where necessary.



- 3.7** Assemble the drain trays on the respective bottom panels using the lip provided.

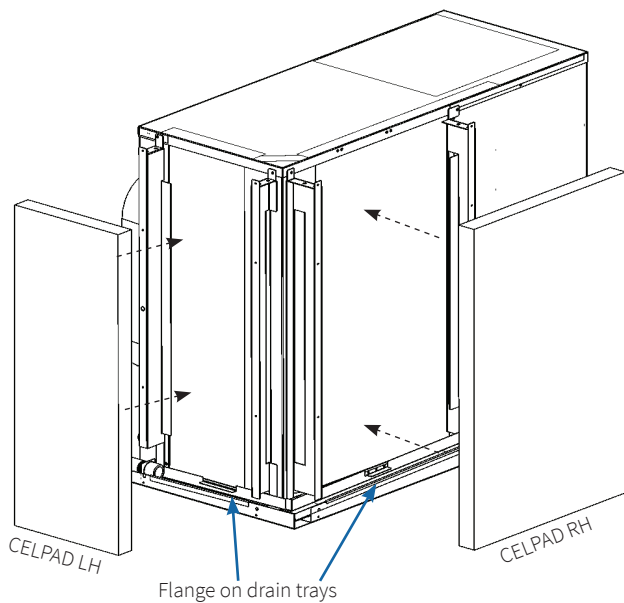


- 3.8** Use silicone sealant to fill the edges and gaps and make sure the drain trays are water tight. The final assembly should look like below.



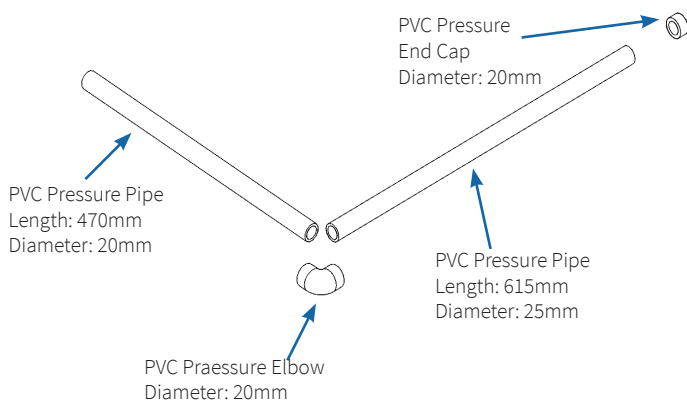
INSTALLATION

- 3.9** Insert the cooling pads onto the drain. Note that as you insert the cooling pads, they will be sitting on top of the flange on the drain trays which prevents them from touching the drain bottom.

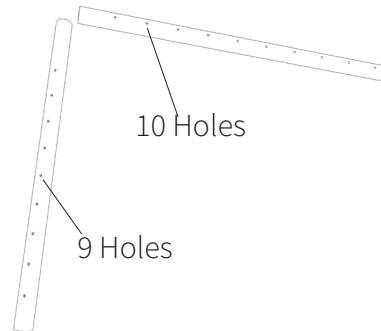


- 3.10** Connect the pipes to one another using an elbow and ensure that pipe holes are facing downwards. Then insert the PVC end cap.

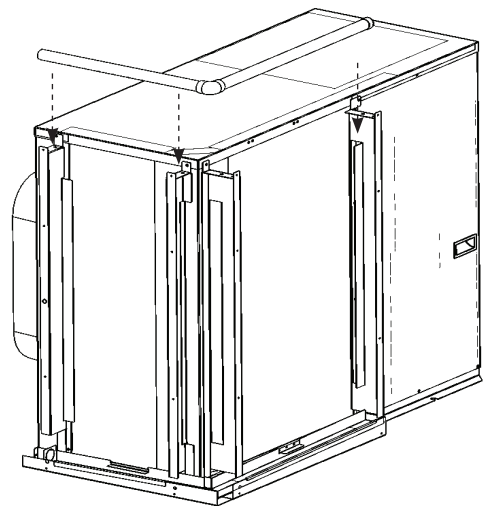
WARNING: Before Gluing the pipes ensure the pipe holes are facing downwards, and it is tightened to avoid leakage.



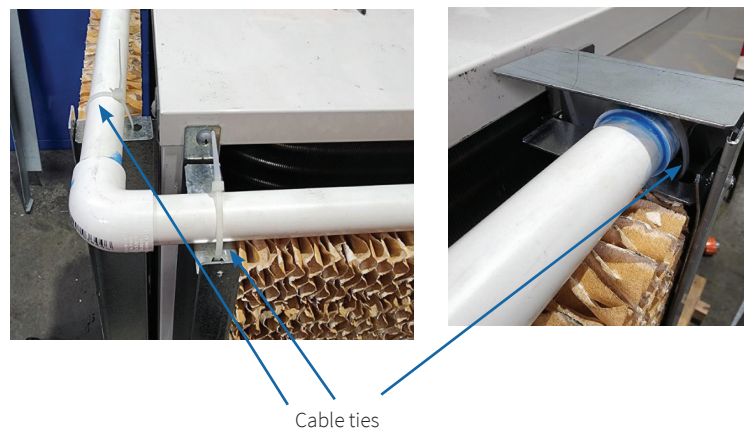
Make sure the pipes have holes underneath it for the water supply. The holes are 2mm in diameter and 50mm apart from each other.



- 3.11** Place the connected pipes on the right-side panel and inner corner bracket flange as shown.

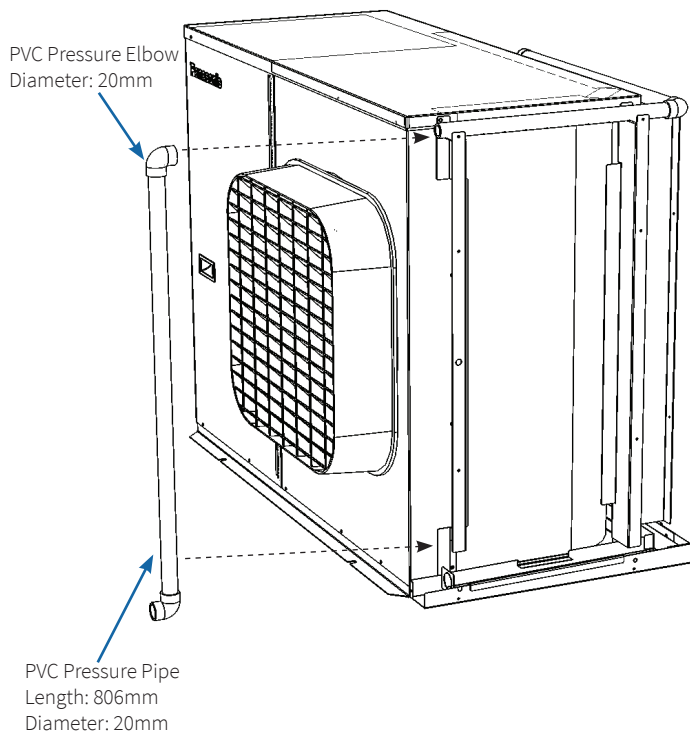


- 3.12** Use cable ties to secure the pipes in place as shown.

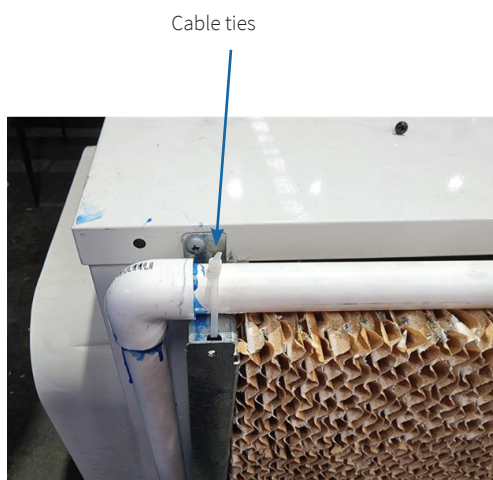


INSTALLATION

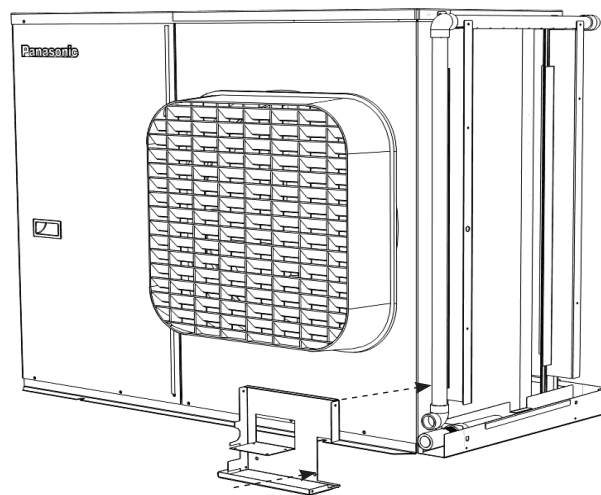
- 3.13** Connect the elbow and the pipes as shown below.



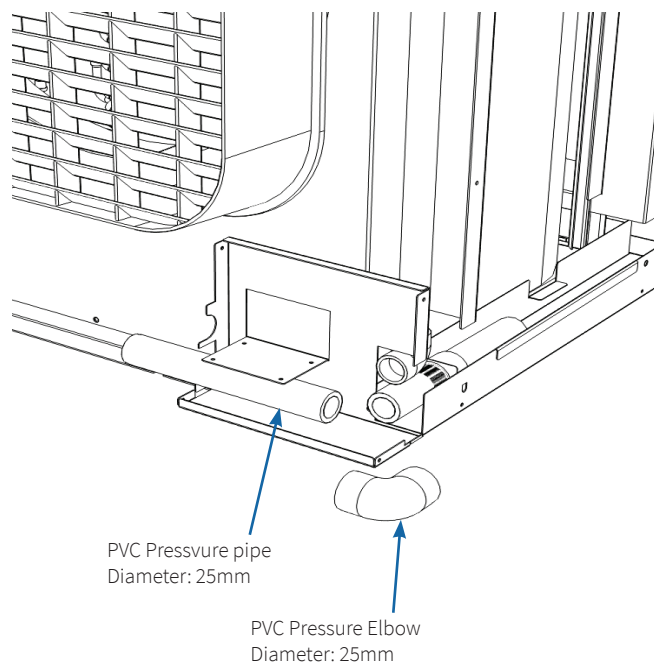
- 3.14** Use cable tie to secure the pipes in place as shown.



- 3.15** Fix the Valve Box bracket in place using the existing holes and screws



- 3.16** Connect the elbow and pipes as shown below for the drain and glue them together.



INSTALLATION

3.17A Reducer assembly with Flow control disc and rubber gasket

Insert the flow control disc and the rubber gasket into the Female-Female reducer and then connect the Female-Male reducer as shown in Fig. 3.17A below.

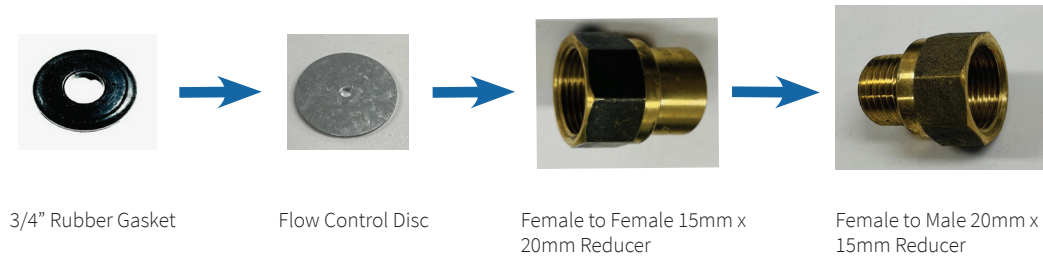


Fig. 3.17A Flow Control Disc installation

3.17B. The reducer assembly should look as shown in Fig. 3.17B and Fig 3.17C below after inserting the disc and gasket.

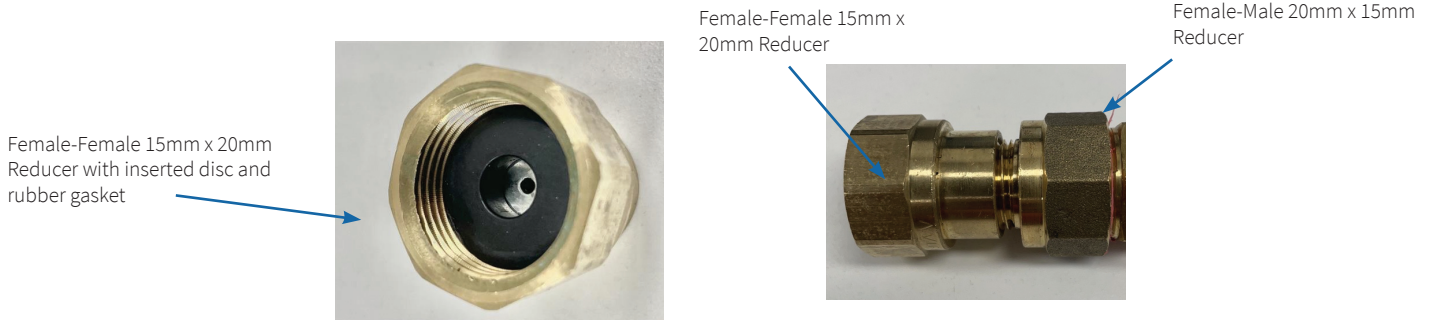


Fig. 3.17B. Left Side view of inserted flow control disc and

Fig. 3.17C. Reducer Assembly with Flow control Disc and Rubber Gasket

3.18. Steps for installing pressure reducing valve and solenoid valve to PVC water pipes

- Step 1: Connect the sprinkler adapter to ball valve.
- Step 2: Connect the ball valve to a male pipe nipple threaded 3/4"
- Step 3: Connect the male pipe nipple threaded 3/4" to the solenoid valve
- Step 4: Connect the solenoid valve to a second male pipe nipple threaded 3/4" .
- Step 5: Connect second male pipe nipple threaded 3/4" to the pressure reducing valve.
- Step 6: Connect the pressure reducing valve to a third male pipe nipple threaded 3/4".
- Step 7: Connect the third male pipe nipple threaded 3/4" to the pre assembled reducers from Fig. 3.17A.
- Step 8: Connect pre assemble Female-Female Reducer to your Grey PVC socket. Make sure the Flow control disc and rubber gaskets are fitted tightly and at correct location. Refer Fig 3.18A. for correct installation.

INSTALLATION

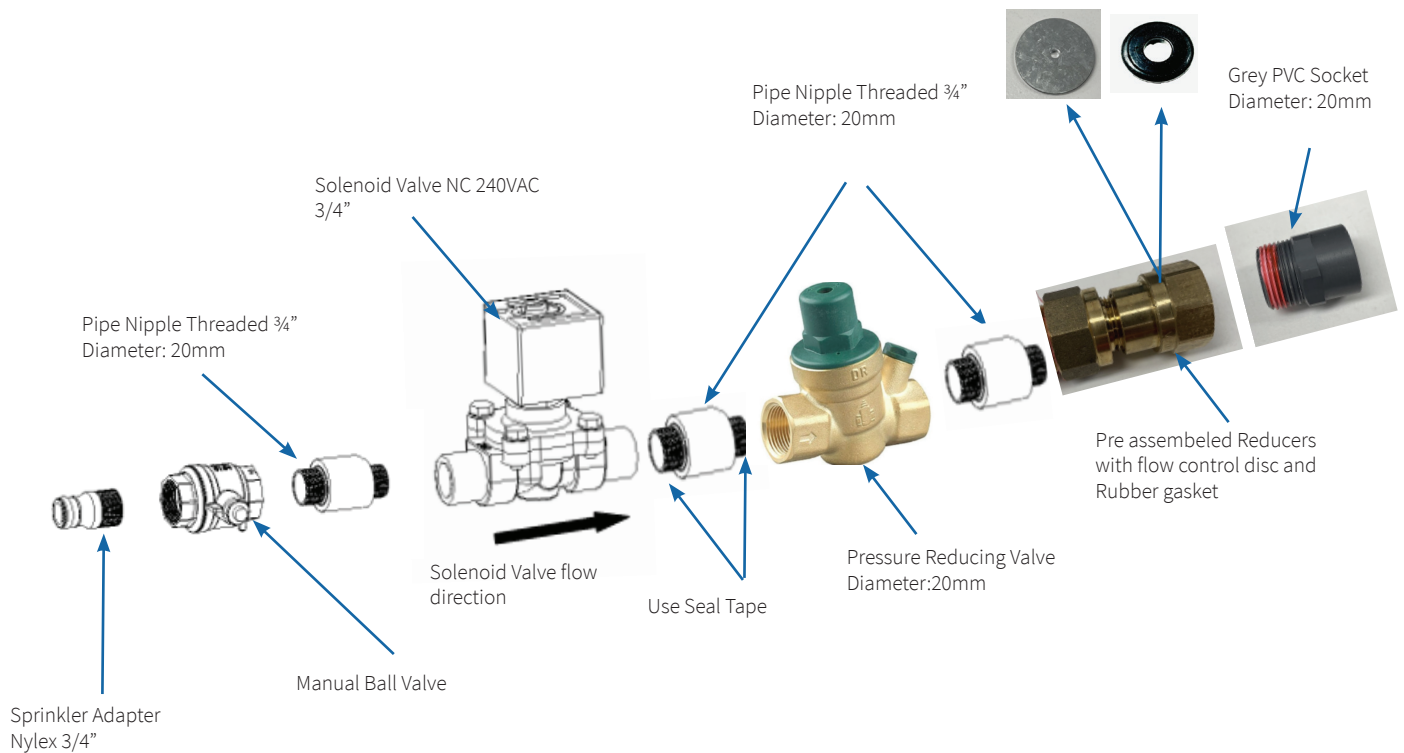


Fig. 3.18A Sequential installation of parts

NOTE: Use seal tape on all joints and ensure that the sockets are tightened to avoid leakage.
NOTE: Ensure the Solenoid Valve and Pressure Reducing Valve flow direction is as marked below.

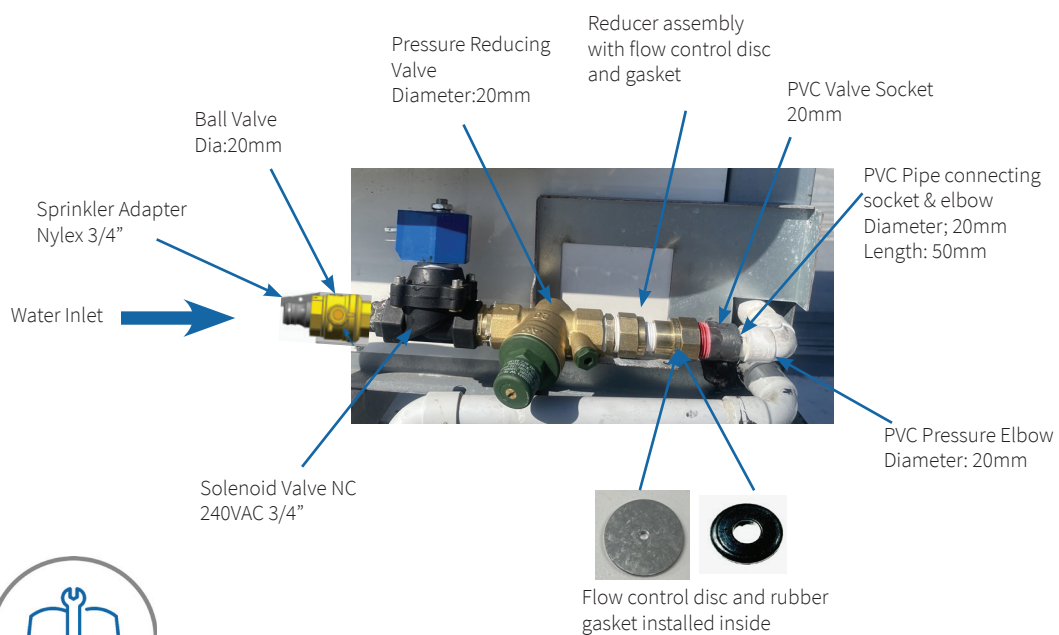
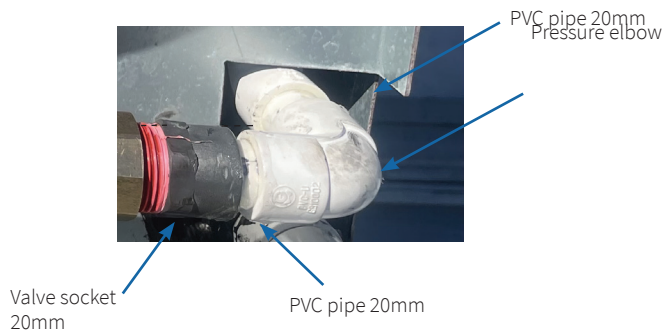


Fig. 3.18B Final setup of valves

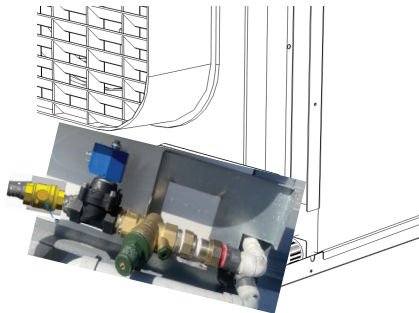


INSTALLATION

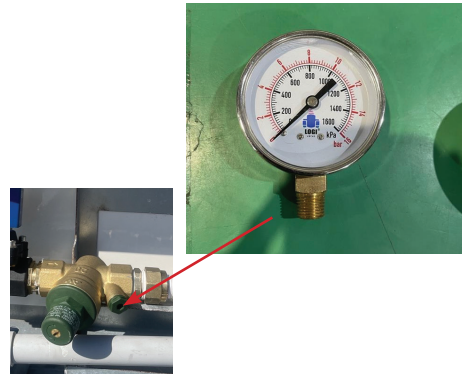
- 3.19** Assemble the setup shown in fig 18A and then assemble the grey PVC socket to PVC pipes using the elbow as shown below.



- 3.20** Place the whole assembly on the flange in valve box and glue the pipe connections using the 20mm pipe cutout. Fix the assembly in place using cable ties and the existing holes in the flange.

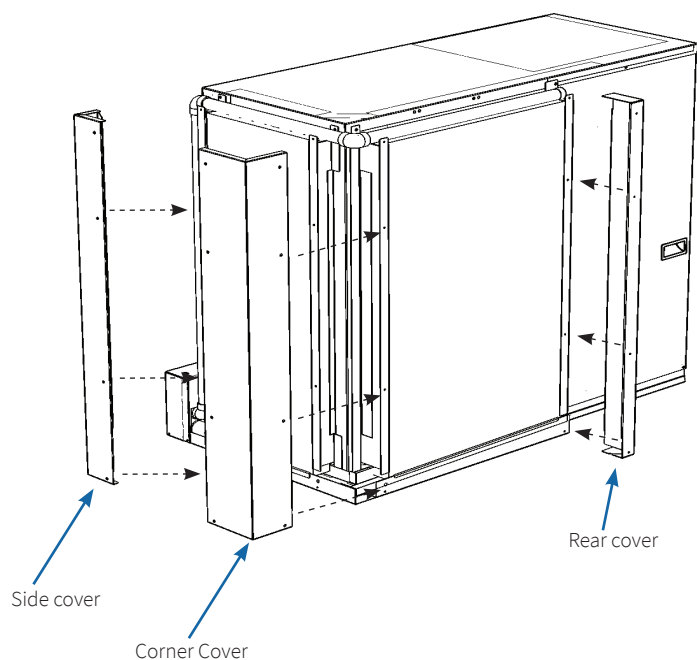


- 3.21** Connect the pressure gauge provided with kit to the pressure reducing valve as shown in figure below and have the water pipe/hose connected to water inlet as marked below.

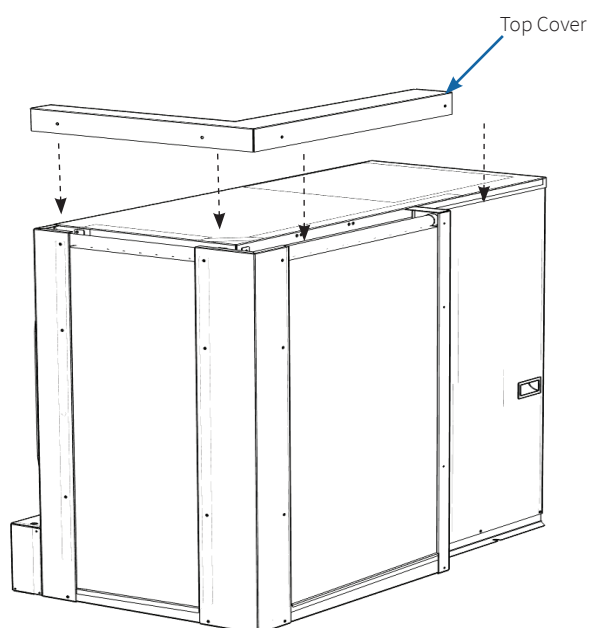


INSTALLATION

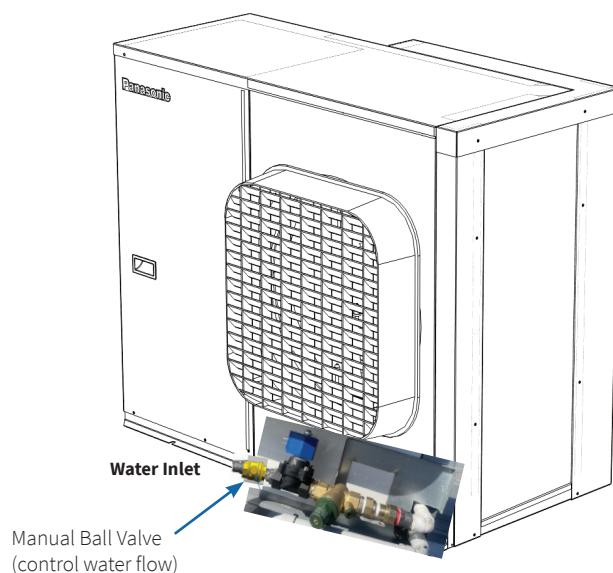
- 3.19** Fix the side cover using the screws on the existing assembly.



- 3.20** Fix the Top cover on the body and screw it in place using the Tek Screws provided in the kit.



- 3.21** Connect the water pipe / hose into the water inlet as marked



INSTALLATION

3.22 Test run for leakage testing and adjusting the water pressure

WARNING: Perform a test run to ensure that the joints are sealed and there is no leakage.
In case of leakage tighten the valve fittings and use silicon to reseal the drain brackets.

To test run:

- Ensure water source is connected to the water inlet and tighten.
- Set the solenoid valve state to "Open" manually by placing a magnet on top.

NOTE: The solenoid valve is normally closed. Opening it manually will allow the water to flow

- Open the manual ball valve completely
- Tune the pressure reducing valve to 0.6 bar with the help of pressure gauge connected.
- Monitor the water flow to be sufficient across the cooling pads and ensure that there is no leakage from the pipe fittings and the drain.

WARNING: During this test, if the water flow is high or low than it is needed, use the pressure reducing valve to control the water flow and set it for required pressure.

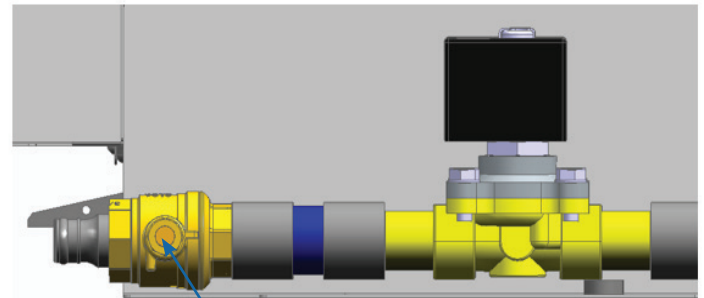
- After checking for leakage and the optimal water flow. Close the ball valve. Remove the magnet and put back the solenoid valve.

- Remove the pressure gauge from the pressure reducing valve and put back the green seal as shown below.

Seal



- After fitting back the seal completely open the ball valve and take out the handle from the ball valve as shown below.



Manual valve handle removed



WATERFLOW

NOTE: Ensure that the waterflow on site supply must maintain a consistent flow.

If water flow is not consistent, a dynamic valve is recommended to be installed.



WIRING AND CIRCUIT DIAGRAM

Electrical work must be carried out by a certified electrician according to the local requirements, regulations and laws.

3.22 CONNECT THE SOLENOID VALVE TO THE 4HP.

STEP A. Loosen the top nut and remove the coil from the solenoid valve.



Unscrew nut

STEP B.

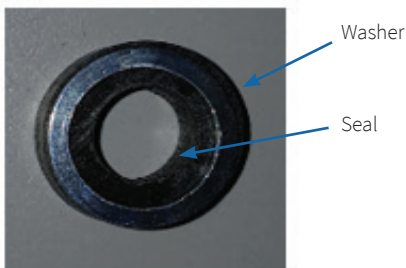


Unscrew housing cover

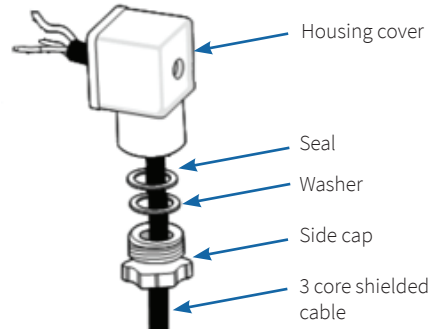


Unscrew side cap

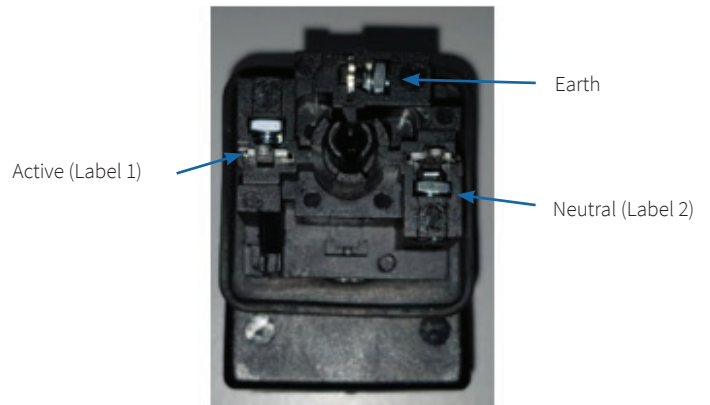
STEP C. Once the side cap has been removed, take out the washer and seal.



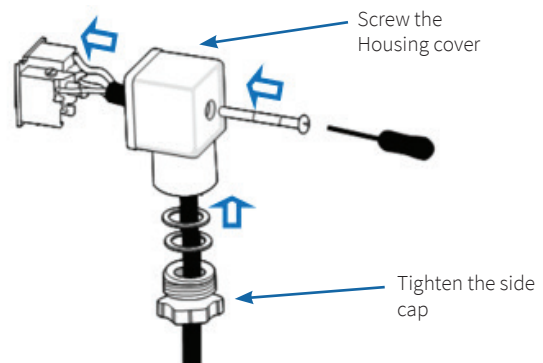
STEP D. Insert 3 core shielded cable through the side cap, washer, seal and coil housing.



STEP E. Connect the 3 core shielded cable to active brown wire (label 1)
Connect the neutral blue wire to (label 2)
Connect the earth wire Green/yellow wire to (label Earth).

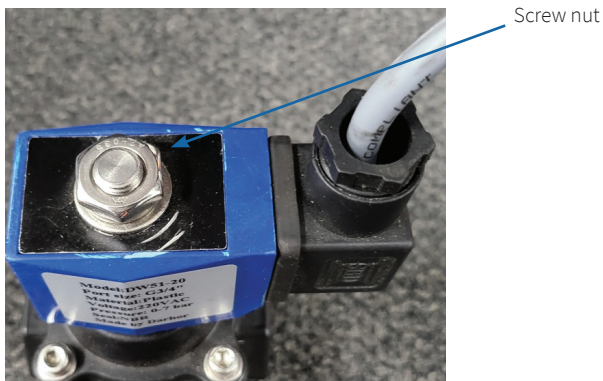


STEP F. Screw back the housing cover and tighten the side cap.

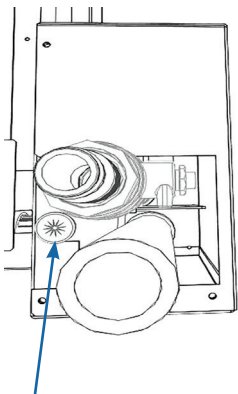


WIRING AND CIRCUIT DIAGRAM

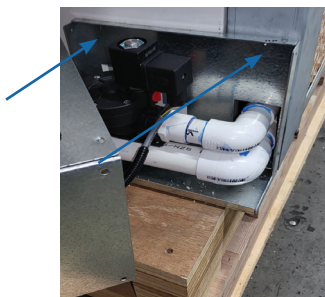
STEP G. Insert the coil back to the solenoid valve and tighten the nut.



STEP H. Insert the universal bush through the Solenoid Valve cover. Feed the solenoid valve shielded cable through a conduit and out through the universal bush as pictured.

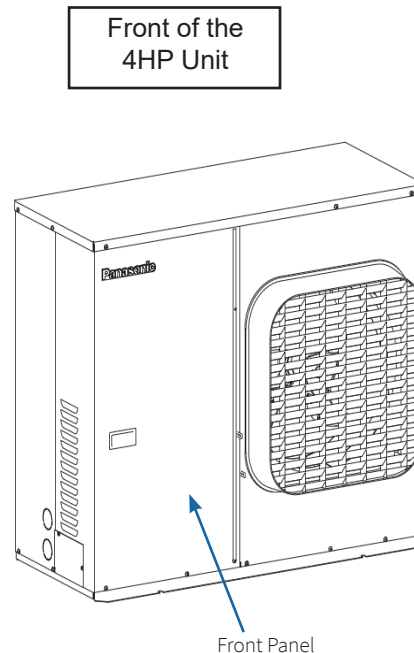


STEP i. Mount the box cover onto the bracket and use screws to fix it.



Mount cover and screw cover to bracket

STEP J. Remove the front panel to gain access to the electrical controller panel.



STEP K. Remove the electrical controller panel to gain access to the electrical controller as picture below.



WIRING AND CIRCUIT DIAGRAM

- STEP L.** Run the cable and conduit out of the valve box and along the front of the unit as pictured.



Run Cable and conduit along the front

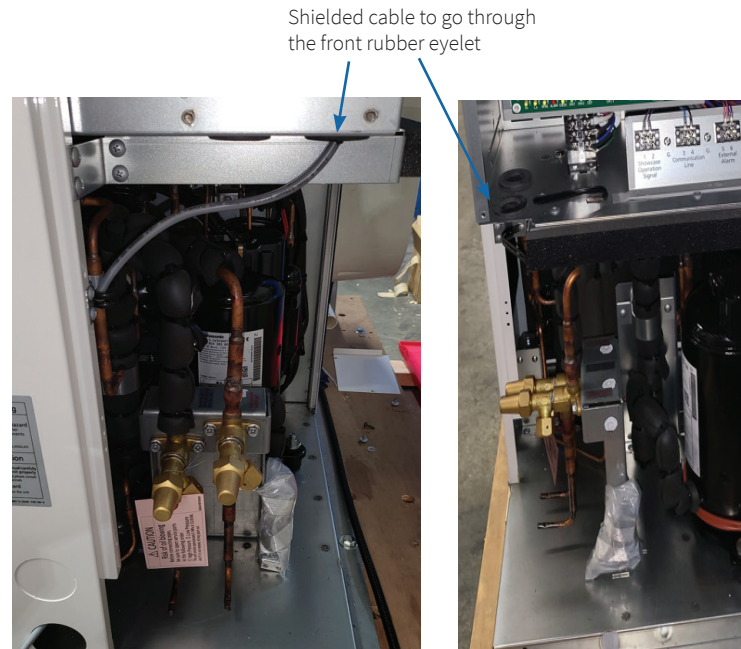
Cable out of the valve box

- STEP M.** Push through and snap out the eyelet hole located on the left side of the unit. Run the cable and conduit around and into the hole



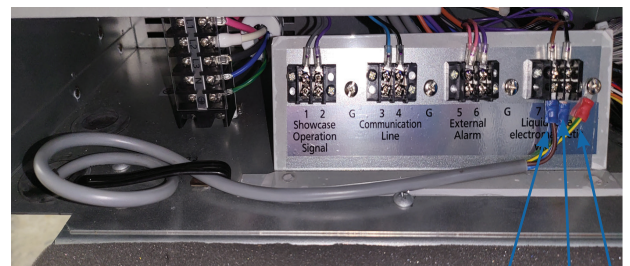
Push and snap out the eyelet hole. Run the cable through the hole.

- STEP N.** Feed the shielded cable up through the front rubber eyelet as pictured.



Shielded cable to go through the front rubber eyelet

- STEP O.** Connect the Solenoid valve shielded cable into the terminal strip number 7 and 8 labelled (Liquid tube electromagnetic valve).
Connect the active brown wire to the terminal block (7).
Connect the neutral blue wire to the terminal block (8).
Connect the Green/yellow earth wire to the Earth screw.



Active Neutral Earth



WARNING:- To avoid serious injury from electrical shock, always disconnect the electrical power at the main when replacing or fitting any electrical component.

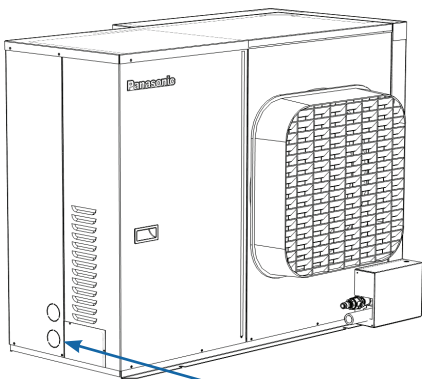
WIRING AND CIRCUIT DIAGRAM

Electrical work must be carried out by a certified electrician according to the local requirements, regulations and laws.

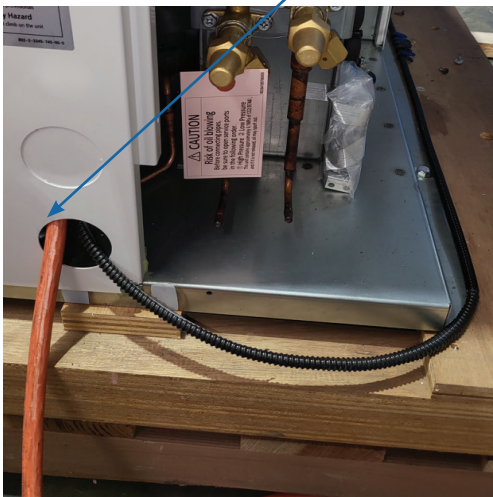
3.23 CONNECT THE 3 PHASE POWER CABLE TO THE UNIT.



STEP A. Power connection to the unit.
Feed a three phase power plug cable to the unit through the lower left hand side access panel.



Wiring Access
Lower Panel Hole

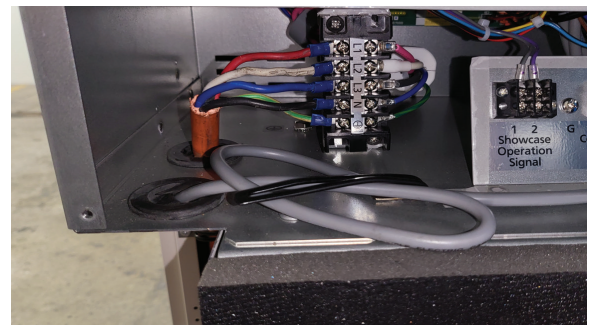


STEP B. Feed the three phase cable up through the back rubber eyelet.



Power cable to go
through the back
rubber eyelet

STEP C. Connect the power cable terminal strip number L1, L2, L3 N, and E.
Connect the active red wire to the terminal block (L1).
Connect the white wire to the terminal block (L2).
Connect the blue wire to the terminal block (L3).
Connect the neutral black wire to the terminal block (N).
Connect the Green/yellow earth wire to the Earth screw.



WARNING:- To avoid serious injury from electrical shock, always disconnect the electrical power at the main when replacing or fitting any electrical component.

WIRING AND CIRCUIT DIAGRAM

STEP D. Screw back the electrical controller panel.



STEP D. Screw back the 4HP front panel.



STEP K. Attached the cable clip to the conduit and screw onto the front panel as shown.



WIRING AND CIRCUIT DIAGRAM



Note:- Rechecking electrical termination for tightness. During wiring the solenoid valve. It is a requirement to check the electrical connection for tightness and re-tension where needed prior to powering up the equipment.



Cautions for Electrical Wiring Work

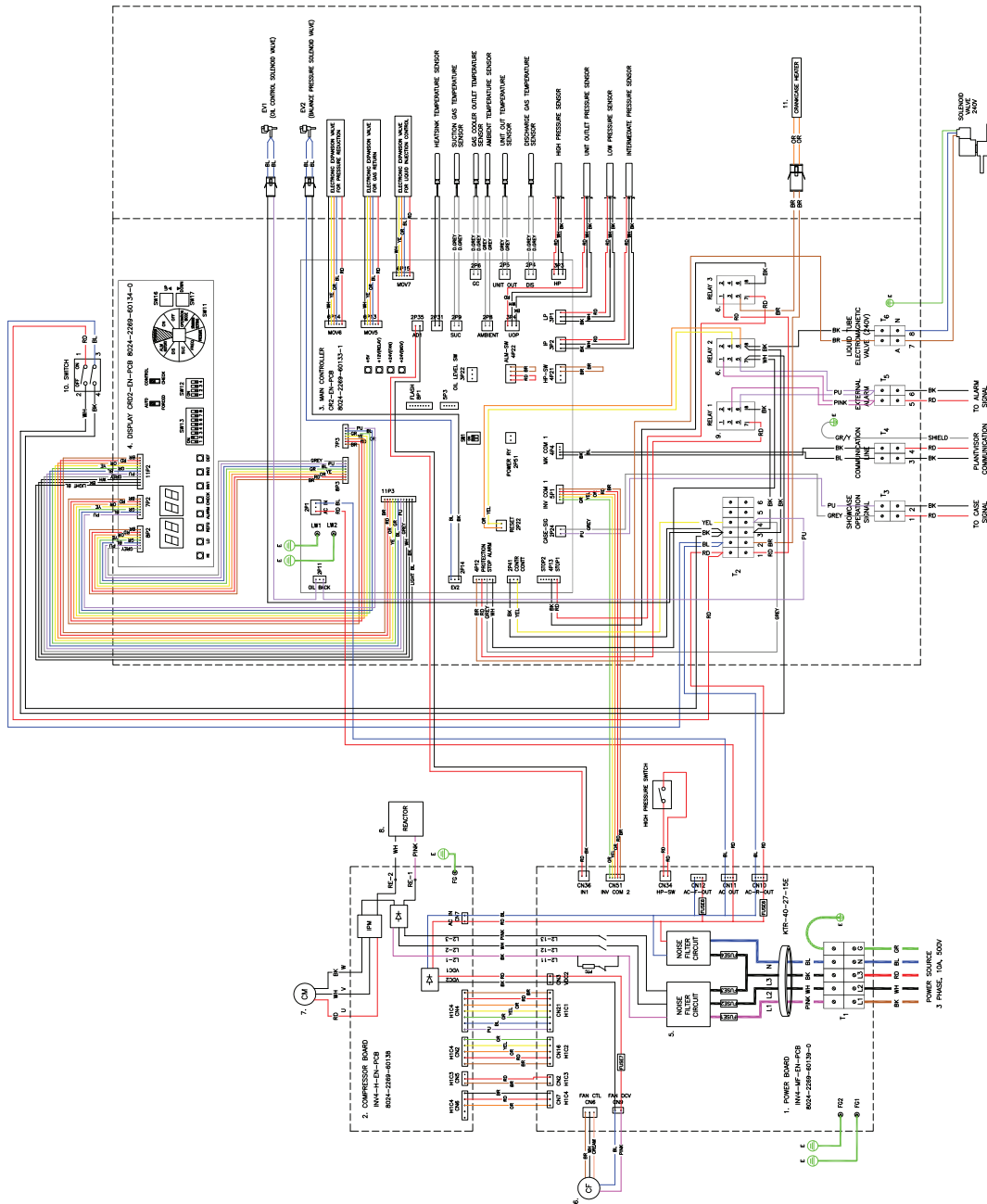
Electrical Shock and Fire Prevention

- (1) Apply grounding wiring.
- (2) The circuit must not be shared with other circuits.
(The wire should not be shared with other equipment)
- (3) Electric wire should not touch high temperature components (compressor, gas cooler, discharge piping, etc.) and any metal edge.



WIRING AND CIRCUIT DIAGRAM

3.24 Adiabatic cooling solution with Solenoid valve wiring diagram



PORT NO.	DESCRIPTION
CN2	HLIC3
CN3	VBC2
CN6	FAN CTRL
CN7	AC-IN
CN8	AC-OUT
CN9	AC-OUT
CN10	AC-OUT
CN11	AC-OUT
CN12	HLIC2
CN13	HLIC1
CN14	HIGH PRESSURE SWITCH
CN15	INVERTER COMMUNICATION 2
CN16	INVERTER COMMUNICATION 1
CN17	AC-IN
CN18	DISCHARGE GAS TEMP SENSOR
CN19	UNIT OUTLET TEMP SENSOR
CN20	GAS COOLER OUTLET TEMP SENSOR
CN21	DISCHARGE GAS TEMP SENSOR
CN22	SUCTIION GAS TEMP SENSOR
CN23	SLIC1
CN24	SLIC2
CN25	SLIC3
CN26	SLIC4
CN27	UNIT OUTLET PRESSURE SENSOR
CN28	EMPTY
CN29	EXTERNAL COMMUNICATION 1
CN30	PROTECTION STOP ALARM
CN31	STOP 1/1 STOP 2
CN32	HIGH PRESSURE SWITCH
CN33	ANORMAL STOP SIGNAL
CN34	INVERTER COMMUNICATION 1
CN35	EMPTY
CN36	EMPTY
CN37	EMPTY
CN38	EMPTY
CN39	EMPTY
CN40	EMPTY
CN41	EMPTY
CN42	EMPTY
CN43	EMPTY
CN44	CONTR CONT1
CN45	CONTR CONT2
CN46	CONTR CONT3
CN47	CONTR CONT4
CN48	CONTR CONT5
CN49	CONTR CONT6
CN50	CONTR CONT7
CN51	CONTR CONT8
CN52	CONTR CONT9
CN53	CONTR CONT10
CN54	CONTR CONT11
CN55	CONTR CONT12
CN56	CONTR CONT13
CN57	CONTR CONT14
CN58	CONTR CONT15
CN59	CONTR CONT16
CN60	CONTR CONT17
CN61	CONTR CONT18
CN62	CONTR CONT19
CN63	CONTR CONT20
CN64	CONTR CONT21
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CN174	CONTR CONT131
CN175	CONTR CONT132
CN176	CONTR CONT133
CN177	CONTR CONT134
CN178	CONTR CONT135

CLEANING & MAINTENANCE

4.1 COMMISSIONING

START UP & CHECKS

- Check supply power is ready and correct voltage. (by Licensed Person)
- Confirm correct operation of RCD (if fitted) (by Licensed Person)
- Ensure that the solenoid valve is installed the right way up (refer to 3.19 section)
- Check that all pvc pipe are installed correctly



NOTE: Verify all electrical termination during commissioning. It is a requirement to check all electrical connections for tightness, where appropriate all electrical connections must be re-tensioned prior to powering up the cabinet.

TURN POWER ON

- Check that all pvc pipe are not leaking
- Check if the evaporative cooling pads are fitted and secure in place.
- Check that the water hose to the solenoid valve is not leaking.
- After start-up, check that the 2HP refrigeration unit is running correctly.

4.2 CARE AND CLEANING

Long life and satisfactory performance of any equipment is dependent upon the care it receives. To ensure long life, proper sanitation and minimum maintenance costs, this unit should be well ventilated and all debris removed.

4.3 DAILY CHECKS

- Check for any water leakage from pvc pipe
- Check for any water leakage connection from water hose to solenoid valve
- Check evaporative cooling pads are secure in place.
- Visually check the 4HP refrigeration unit for any damage and take appropriate remedial action (Call a licence technician or call Hussmann)



CAUTION: If any damaged electrical components are identified during inspection isolate case power and contact service contractor.

CLEANING

A thorough cleaning and service of the 4HP refrigeration unit should be carried out by qualified refrigeration and electrical engineers on a six monthly basis. Please contact Hussmann Pty Ltd or your service provider.

DO NOT USE:

- DO NOT use abrasive, solvent, ammonia or oil-based cleaners.
- When flushing the waste drain, do not use high pressure water hoses and be careful not to introduce water faster than the waste outlet/drain can drain it.
- DO NOT use steam cleaning equipment.
- DO NOT use excessive force.
- DO NOT use high pressure cleaning equipment. This may cause injury to the installer or user and may damage unit.



CLEANING & MAINTENANCE

4.4 SIX MONTHLY MAINTENANCE

A thorough cleaning and maintenance check should be carried out on a six monthly basis by qualified and approved refrigeration and electrical engineers. The following procedures should be undertaken as a minimum.



CAUTION: If any damaged electrical components are identified during inspection isolate case power and contact service contractor.

Validate all electrical termination has been tightened once more.

Check all electrical connections for tightness and re-tensioned where needed prior to powering up the 4HP unit.

1. Isolate power.
2. Remove the evaporative cooling pads and clean the drain extrusions and drain outlets accordingly.
3. Ensure the drain is free flowing. Refrain from adding excessive water that will not be able to be drained as rapidly as poured.
4. Inspect the evaporative cooling pads for sign of worn, deteriorating or tear. If required ideally replace them (See evaporative cooling pad replacement section 4.5).
5. Visual check solenoid valve for wear and tear or broken. If broken (Call a licence electrician to replaced soleniod valve)
6. Ensure all cable connections, including screw terminals, earth leads and straps, are secure.
7. Ensure that the correct fuse rating and type is fitted for all circuits.
8. Ensure that there are no refrigerant leaks.
9. Check that all case panels, pvc pipe and extrusions are secure and undamaged.
10. Check for rust or paint damage.
11. Safely switch power to the unit back on.

With case power turned on:

12. Check that solenoid valve and controls are working correctly.

12. Check for any water leakage from pvc pipe
13. Check for any water leakage connection from water hose to solenoid valve
14. Check evaporative cooling pads are secure in place.
15. Allow the unit to attain correct working condition.



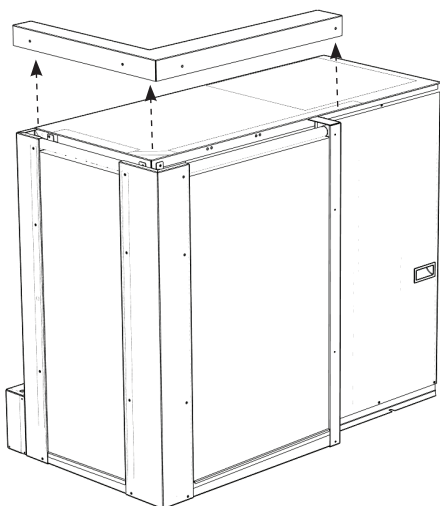
NOTE: The structural components of adiabatic cooling solution do not last permanently but include those wearing out in a certain period of time.

OPTIONAL: To prolong the evaporative cooling pad lifespan, it is recommended to install pre-filter on the air-inlet side. This is to avoid dust clogging in the pads.

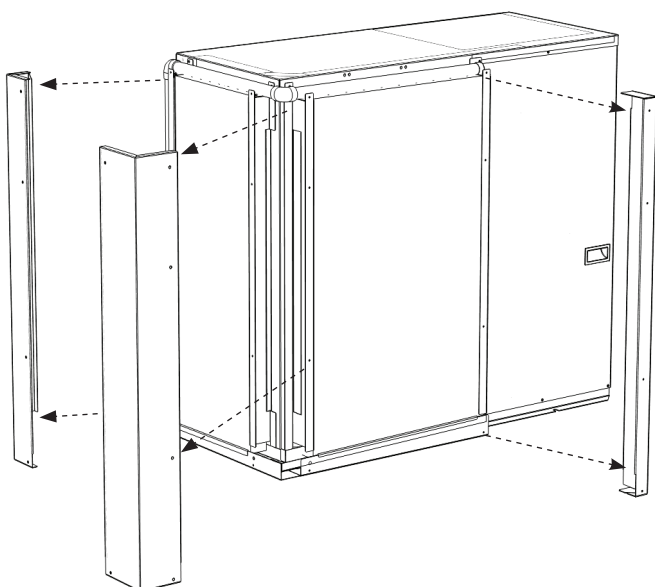
MAINTENANCE AND INSPECTION

EVAPORATIVE COOLING PAD REPLACEMENT

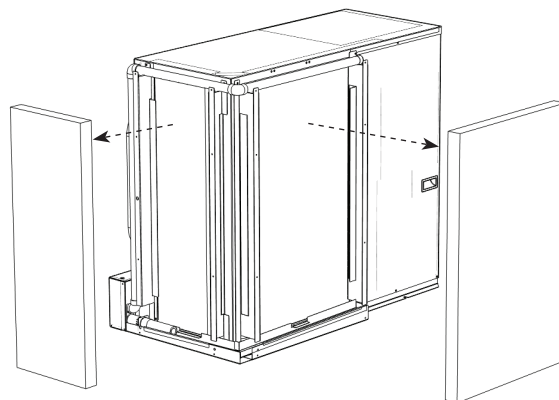
- 4.5** Unscrew the removable corner bracket from the top.



- 4.51** Unscrew the Side, corner and rear cover panels and remove it to expose the cooling pads.

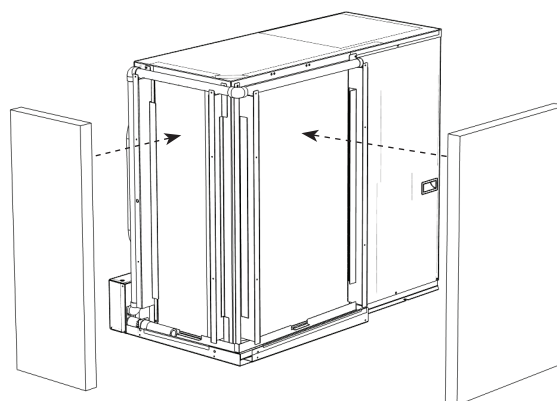


- 4.52** Remove the old evaporative cooling pads.



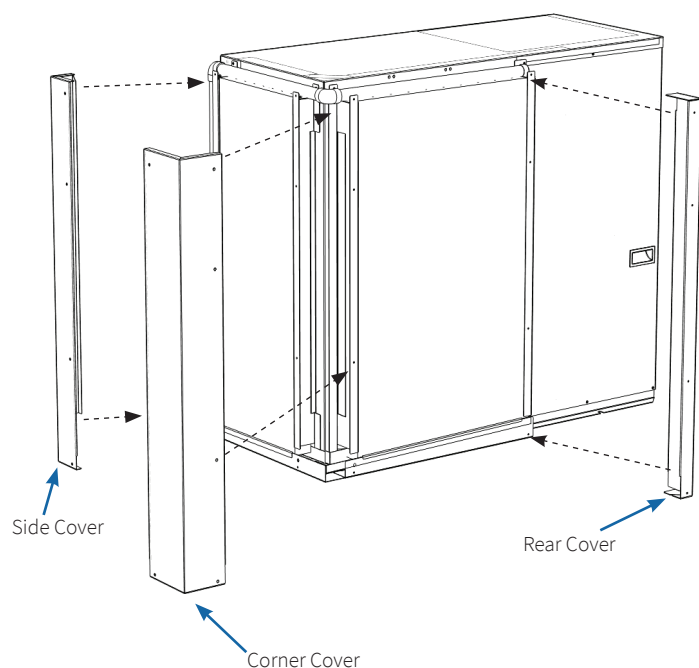
EVAPORATIVE COOLING PAD REPLACEMENT

- 4.54** Place the new evaporative cooling pads.

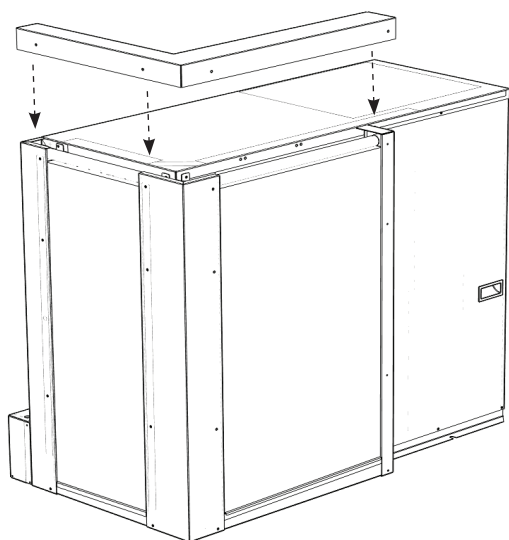


MAINTENANCE AND INSPECTION

4.55 Install back the three cover panels.



4.56 Screw back the top panel to the side panels.



SPRINKLING CONTROL & TEMPERATURE SETTINGS

5.1 CONTROLLER SETTINGS

Setting method of sprinkling control for 4HP CO2 condensing unit

Target model: OCU-CR400VF8 Software version: Y2.12
OCU-CR400VF8A Software version: J1.21

To activate Adiabatic solution

1. Turn ON No.8 of 8P DIP switch (SW13).
2. Set the rotary switch (SW11) to "ALM HISTORY"
3. Operate the ▲/▼ switch and change the setting to ON.
4. Set the rotary switch back to "OPERATION".
5. Turn OFF No.8 of 8P DIP switch (SW13).

Set Adiabatic ON/OFF ambient temperature.

1. Turn ON No.3 of 8P DIP switch (SW13).
2. Set the rotary switch (SW11) to "ON"
3. Operate the ▲/▼ switch and change the setting. Adiabatic ON temperature (20°C~ 40°C) Set to 32
4. Set the rotary switch(SW11) back to "OFF".
5. Operate the ▲/▼ switch and change the setting. Set the Adiabatic OFF temperature by difference from ON value (1°C~ 20°C) Set to 4
6. Set the rotary switch back to "OPERATION"
7. Turn OFF No.3 of 8P DIP switch (SW13).

DECOMMISSIONING & DISPOSAL

6.1 DECOMMISSIONING

Plan and risk assess the decommissioning process to include the following:

- Disconnect all services. Disconnection is to be undertaken by qualified persons only.
- Removal of the refrigeration unit is to be in the reverse order of installation listed previously.
- Dismantle the refrigeration unit in accordance with the local laws on waste disposal and in respect of the environment in which we live.



6.2 DISPOSAL

The refrigeration unit must be disposed of in accordance with local authority guidelines.

75% of the materials in this refrigeration unit are able to be recycled; the materials in this case are as follows;

- **Sheet Metal** and other various metals.
- **Copper / Aluminum**
- **Cardboard**
- **PVC**

Remaining by commercial waste management



TROUBLESHOOTING

7.1 TROUBLESHOOT TABLE

ISSUE	POSSIBLE REASON	REMEDIAL ACTION
Solenoid Valve	Water flow is not initiated while temperature reaching to its limit.	Check Solenoid valve. Check its settings, power and lose connection.
Low water pressure	This can be due to the position of the manual valve.	Ensure that the manual ball valve is at its open position and then check if the water piping is clogged. It may also be due to low water supply pressure or pipe clogged which may require cleaning or pipe replacement.
Water leakage	PVC pipe broken or not seal correctly. Drain bracket broken or not seal correctly.	Check pipe fittings and ensure that they are fasten tightly and used plumbing seal taped. If there is any leakage from the drain brackets check the water sealant hasn't degraded. If leakage still present resealing of the drain brackets using silicon may be required.
Drain extrusions blocked	Drain brackets might be clogged with dirt.	Remove the evaporative cooling pads and clean the drain extrusions and drain outlets accordingly.
Evaporative cooling pad	Worn pad and sign of Deteriorating	Inspect the evaporative cooling pads and if required ideally replace them within 1-2 years to avoid clogs of dirt

7.2 ACTION AT THE TIME OF FAILURE

When the adiabatic cooling solution fails to operate, close the water supply manual ball valve to avoid over flow. To avoid failure recurrence, use caution for the following.

- (1) To avoid recurrence of the same failure, execute reliable failure diagnosis and identify the true cause before starting a repair.
- (2) When the piping is to be corrected, be sure to close the water supply and disconnect the solenoid valve from the power supply. Disconnect is to be undertaken by qualified persons only.
- (3) Always check and if necessary, shut down power and restart the unit.



CAUTION: If any damaged electrical components are identified during inspection isolate case power and contact service contractor.



APPENDIX

8.1 APPENDIX 1 - Risk Analysis

HAZARD	CONTROL MEASURES
Electrical - Replacement of solenoid valve	Request a service call. Electrically isolate unit before works
Ergonomic - Moving/ positioning/ adjusting unit	Staff must be trained in the correct procedures for setting up unit and ergonomic practices. PPE must be worn
Falling -Connecting wiring during installation	Use of barriers & fall arrest systems as appropriate & in accordance with State & Territory Legislation. Safe working at heights
Falling - Climbing on 4HP refrigeration unit	Staff must be trained in OH&S procedures. MUST not climb on unit.
Slipping - Drain may leak or become blocked causing water spillage	Visual Inspection and regular maintenance. Request service call when necessary.
Cuts and stabbing - Potential for cuts caused by damaged or missing parts	Visual Inspection and regular maintenance. Request service call when necessary. PPE must be worn when handling broken or damaged parts.

APPENDIX

8.2 APPENDIX 2 - WARRANTY

The information in this manual is for **“Qualified Persons Only”**. It is **NOT** an Installation Guide for **“NON Qualified Persons”**.

To obtain additional warranty information or other support, contact your nearest Hussmann representative.

Please include the following:

Customer site location.
Model number of product.
Reason for warranty.



NOTE: Failure to comply with the instructions in this manual shall void the warranty.

8.3 APPENDIX 3 - DISCLAIMER

Hussmann reserves the right to modify the components within the case, as well as alter the descriptions and instructions provided in the manual.

In order to obtain the latest manual, please contact your nearest Hussmann representative.

8.4 APPENDIX 4 - LIABILITIES

The manufacturer is not liable for:

- Defects in the electrical power supply
- Failure to comply with instructions
- Interventions carried out by unqualified/untrained personnel
- Improper, incorrect and unreasonable use of the unit
- Non-compliance of maintenance and cleaning schedules as recommended by Hussmann.
- Use of accessories that are not provided nor authorized by Hussmann.
- Unauthorized modifications and interventions
- Incorrect installation not performed in accordance with the norms indicated
- Use of non-original spare parts

HUSSmann®